



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM671V2000101-5

Job Sheet 182792



Part No: RBEM671V2000101-5

Job Qty: 6 ea

Part Name: Sticker "Do Not Step"



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM671V2000101 Rev. 1 IPP Rev. A 18.06.22 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	9/20/18	9/20/18	0.00	0.00	Purchasing		SEP 17 2018
110	Packaging	6 pcs	9/20/18	9/20/18	0.00	0.00	Packaging2		SEP 17 2018
120	QC	6 pcs	9/20/18	9/20/18	0.00	0.00	QC6		38
130	Packaging	6 pcs	9/20/18	9/20/18	0.00	0.00	Packaging3-1		DAS 9-89
140	QC21-SA	6 Ea	9/20/18	9/20/18	0.00	0.00	QC21		SEP 22 2018

Part Op Descriptions: 100 - 1-Issue P/O to Studio Letterage; P/O 40986 2-Fabricate as per DWG.

9-89
SEP 12 2018

DAS 13 9-89

PO Details

Studio de Lettrage 2001 (stu002-vc)



PO No: PO040986

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM671V2000101-5P	Flight Control Rod Protection Cover	6 Ea (1 ea)	100-Purchasing	5110415

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM671V2000101-5P	6	0	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S110416



Part: RBEM671V2000101-5

Job No: 182792

Serial No/Batch: S110416

Revision: 1

Inspector:

Exp Date:

Instructions:

Specifications

could not be found.

Plex 9/12/18 8:11 AM dart.lavoie.chantal

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED

BLACK ARIAL FONT

.75

NE PAS MARCHER DO NOT STEP RBEM671V2000101

(22.0)

(-5)

STICKER

DART AEROSPACE	
TITLE FLIGHT CONTROL ROD PROTECTION COVER	
DWG NO. RBEM671V2000101-5	REV 1
MAT'L BLACK CUT VINYL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	.X ± .1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR:	USED ON MODEL
QA APPR:	
APPROVED: Not Approved For Mfg	
SCALE 1:4	DATE 8/26/2016 SHEET 4 OF 4



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040986**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040986

PO Date: 9/12/18

Due Date: 9/20/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
SEP 12 2018

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182792	RBEM671V2000101-5P			Flight Control Rod Protection Cover AS PER DWG RBEM671V2000101-5 REV. 1	Firmed	-	9/20/18	6 Ea	0 Ea	6 Ea	\$13.33333/Ea	\$80.00
Grand Total:													\$80.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/12/18 8:07 AM dart.lavoie.chantal

Studio Lettrage 2001

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46837
Date: 09/14/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
		6	RBEM671V2000101-5P. PO\$ 040986	H	13.3333	80.00
			Subtotal:			80.00
			H - HST HST			10.40
Studio Lettrage 2001 HST: #HST						
Shipped By: Tracking Number:					Total Amount	90.40
Comment: WO23586					Amount Paid	0.00
Sold By:					Amount Owning	90.40

DAS
38
9-89

*** CERTIFICATE of CONFORMITY ***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>040986</u>	<u>WO# 23586</u>			
Description (Part Name):			Quantity:	
<u>RBE M671V200101-5P</u>			<u>6</u>	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>Sept 14, 2019</u>				
Authority: <u>Avery</u>				
Approval:		Date: (yyyy/mm/dd)		
<u>Valerie Young</u>		<u>2018/09/14</u>		
Signature:		Title:		
<u>[Signature]</u>		<u>Office Admin.</u>		

DAS
38
9-89